1. PURPOSE
Provide step-by-step procedure for the fishing seat installation.

2. SCOPE
This procedure is limited to the fishing seat installation on the 130, 150 & 170 Super Sport.

3. DEFINITION
3.1. Not Applicable

4. RESPONSIBILITY
4.1. Not Applicable

5. TOOLS/EQUIPMENT REQUIRED
5.1. Drill
- 1/8” drill bit
- #5 drill bit
- #2 Phillips head screwdriver
- ¼” x 20 Tap

5.2. Silicone

5.3. Measuring Tape

5.4. Pencil

5.5. Hardware Pkg (Supplied)

6. SAFETY
6.1. Safety glasses or goggles are recommended.

7. FORMS
7.1. Not applicable
8. PROCEDURE

8.1. Turn the seat bottom up and using the drill with #5 drill bit, drill THRU the seat at each of the 4 locations indicated in the photo at right.

**NOTE:** Ensure that the thru holes are drilled ONLY through the positions indicated.

8.2. Insert the hex head nuts into the seat bottom.

8.3. Turn the seat over and install the base using the Pan head machine screws, flat washers and lock washers provided.

**NOTE:** Ensure that the etched arrow on the base faces forward.

**NOTE:** The short pan head machine screws should be placed in the aft holes.
8.4. Using the drill with 1/8” bit, drill a center hole at each of 2 forward and 2 aft positions on the seat (see photos at right).

8.5. Using the Phillips head screwdriver, insert a snap into each of the 4 holes drilled in the previous step.

8.6. Place the cushion onto the seat so that the two thin straps face forward and the wide strap is aft.
8.7. Secure the cushion to the seat by attaching the forward and aft straps to the snaps installed in step 8.5.

8.8. Place the measuring tape at the port radius of the top of the forward bulkhead.

8.8.1. Using the pencil, make a mark at 16.5" inboard from the radius.
8.9. Align bracket slightly below the top edge of the bulkhead and center it on the mark made in the previous step.

8.10. Using the pencil, mark the bulkhead through the bracket at the six (6) hole locations in the bracket.

8.11. Using the 5/32" drill bit w/countersink. Drill into the bulkhead at the six (6) marks made in the previous step.

   **NOTE:** Slightly countersink to avoid gelcoat cracking.

8.12. Using the ¼" X 20 Tap bit, tap the reinforcement at each of the six (6) holes made in the previous step.

   **NOTE:** Keep tap perpendicular to the bulkhead surface.
8.13. Apply silicone to each of the holes made in step 8.4. as well as the bulkhead in the area between the screw holes.

8.14. Using the six (6) ¼ x 20 x 1 ¼” flat head screws supplied, secure the bracket to the bulkhead.

8.15. Insert the offset extension into the mounted bracket.
8.16. Insert the seat post into the top of the offset extension.

Fishing Seat Installation Is Complete